STEFANO AVENATI BASSI PROPOSAL & SALES MANAGER FATA EPC

4TH IIAC IRAN INTERNATIONAL ALUMINIUM CONFERENCE OLYMPIC HOTEL TEHRAN, IRAN 11-12 MAY 2016

FATA EPC THE RELIABLE PARTNER FOR SMELTER PROJECTS IN IRAN

DANIELI PASSION TO INNOVATE AND PERFORM IN THE METALS INDUSTRY





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FATA SpA was established in Turin (Italy) in 1936 as a manufacturing concern. Today its operations are split into 2 main divisions:

FATA EPC with 60 years of experience in the field of industrial plant engineering, contracting and manufacturing; Danieli FATA Hunter with distinctive capabilities in engineering and equipment manufacturing for the aluminium flat rolled products industries.

FATA is part of Danieli Group.



FATA SPA



FATA EPC DIVISION

Power

- > GT Open and Combined Cycle
- > Co-Generation
- > Renewables

Metals

- > Primary and Secondary Aluminium
- > Downstream Facilities (aluminium, steel, copper and magnesium)







DANIELI FATA HUNTER DIVISION

Engineering & Equipment Manufacturing for Aluminium, Steel, Stainless Steel, Copper, Magnesium:

- > Continuous Casting Lines
- > Hot Rolling Mills
- > Cold Rolling Mills
- > Foil Rolling Mills
- > Finishing Equipment
- > Packaging Equipment
- > Coil Coating Lines

GENERAL PROCESS FLOW

BRIEF DESCRIPTION OF ALUMINIUM SMELTER PROCESS





Technology for the Potline is typically imposed by Client, BEING INCLUDED IN A direct LICENSE AGREEMNET

Reacted Alumina & Aluminium Fluoride Gas collection hoods Aluminium **Busbars Crust Bath** Carbon Anode Block Molten Bath Molten Aluminiun Carbon Cathode Block Pot Shell Insulation

DANIELI

BRIEF DESCRIPTION OF ALUMINIUM SMELTER PROCESS

POT SHELLS

BRIEF DESCRIPTION OF ALUMINIUM SMELTER PROCESS

SPENT









CASTHOUSE

BRIEF DESCRIPTION OF ALUMINIUM



BRIEF DESCRIPTION OF ALUMINIUM SMELTER PROCESS

TYPICAL LAYOUT



1. EPC PROJECTS MANAGEMENT

FATA IN THE ALUMINIUM SMELTER

INDUSTRY

- > 50+ year track record of general contracting in metals, power generation plants, chemicals
- > Proven capability to deliver large complex projects on time and on budget
- > First class performances in hse and quality assurance, via adoption of most stringent procedures and international control methodology
- 2. VAST INTERNATIONAL EXPERIENCE INCLUDING A CONTINUOUS ESTABLISHMENT IN IRAN OVER PAST DECADES
- 3. OUTSTANDING ENGINEERING CAPABILITY AND PROCESS KNOW HOW IN THE ALUMINIUM SECTOR:
- > Complete systems: potline, casthouse, baking furnace, captive power plant, utilities
- > Specific in- house technologies: gtcs & ftcs, melting/holding furnaces, homogenising facilities, cranes, electricals & automation

4. SUCCESSFUL EXPERIENCE IN ARRANGING FINANCING SCHEME

5. ENGINEERING:

- > In-house detailed engineering
- > Design reviews and safety reviews at various stages

6. PROCUREMENT:

- > Top class western vendors for critical process equipment
- > Maximisation of the local fabrication works and supplies to drive maximum in-country value to local economy
- > Robust expediting / inspection plan

7. CONSTRUCTION

- > Subcontracting of the construction works to specialised local contractors
- > Arrange for a properly staffed FATA site team to manage and coordinate site activities
- > Site team utilising competent local resources
- > Deploy skilled QC and HSE officers to grant compliance with tight FATA rules as far as safety and quality control

8. COMMISSIONING AND STARTUP

- > Utilise skilled FATA and vendors' resources to carry out commissioning activities
- > Provide client with startup assistance to grant smooth and successfull plant startup





FATA IN THE ALUMINIUM SMELTER

INDUSTRY

EPC CONTRACTOR IS FULLY RESPONSIBLE OF:

- > Cost at project completion as the EPC contract is based on lump sum price
- > Time for project completion
- > Quality of design and works
- > Compliance with HSE requirements
- > Full achievement of performance guarantees
- > Management of all risky interfaces between various subcontractors during all phases of the project

THUS, AN EPC CONTRACT GRANTS:

- > Single point of responsibility
- > All the project risks are transferred to the EPC contractor

ALMAHDI ALUMINIUM

Location: Bandar Abbas (Iran) Capacity: 147,000 tons/year Peak Workforce: 1.500 Process Facilities: Potline no.2

- > 2 pot rooms, 228 pots at 225kA, Dubal D20 technology
- > HV substation and Rectifier Transformers
- > Alumina Storage and Pot feeding system
- > 2 Gas treatment centers
- > 7 Pot Tending Cranes
- > Pot dig out and repair facility

Anode Baking Plant no.2 Casthouse expansion (20tph ingot casting line) MV/LV Power distribution and Utilities



HORMOZAL ALUMINIUM SMELTER

PLANT LAYOUT





ACHIEVEMENTS

- > On time project completion within contractual schedule (36 months for first metal)
- > Completion within client's budget
- > Achieved plant performances in terms of production capacity and of product quality
- > 6 million man-hours only with no incidents, thanks also to the efficiency and skills of the Iranian subcontractor and to the successful cooperation with the client

MAXIMIZATION OF THE IRANIAN CONTENT

- > Significant portion of local fabrications, such as for example pot shells, building steel structures and cladding, anode yokes, ducting and steel structures for fume treatment plants, and the like
- > Subcontracting of the construction works (civil works, steelwork erection, pot lining installation, electromechanical erection and the like) to Iranian contractors
- > Dedicated FATA teams in Tehran and on site being staffed with a significant number of Iranian resources to supervise detailed fabrication engineering, local manufacturing and site construction works

FINANCING SCHEME

> Project financing been arranged by FATA via a pool of western banks and the Italian ECA (SACE) insurance

QATALUM ALUMINIUM SMELTER

PROJECT DESCRIPTION CASTHOUSE

DANIELI

QATALUM

Location: Mesaieed (Qatar) Capacity: 625,000 tonnes per annum

Products:

- > Extrusion billets (350 tpa);
- > Foundry alloys ingots (275 tpa)

Process Facilities:

- 11 Furnaces >
- > 2 VDC casting lines
- >
- 3 Ingot casting lines Batch and continuous homogenising lines Metal treatment equipment >
- >
- Metal fluxing stations >
- Tapping vehicles Crucible cleaning >
- >
- > Cooling water plant





QATALUM ALUMINIUM SMELTER

PROJECT DESCRIPTION ANODE BAKING PLANT

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QATALUM

Location: Mesaieed (Qatar) Capacity: 330,000 tpy

Products:

> Baked anodes

Process Facilities:

- > Baking Furnace A, 66 section, 4 fires
- > Baking Furnace B, 50 sections, 3 fires
- > 4 Furnace tending assemblies
- > Fume treatment plant
- > Green and baked anode storages
- > 2 automatic anode handling cranes
- > Anode conveying system
- > Slot cutting machines



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